

MITSUBISHI ELECTRIC MULTI AIR CONDITIONERS OPTIONAL PARTS

CMY-Y100CBK3, Y200CBK2, Y300CBK2

Outdoor Twinning Kit Installation Manual

- For your safety, thoroughly read the following instructions prior to installation.

Safety Precautions

- Thoroughly read the following "Safety Precautions" to ensure proper installation.
- Observe the following important safety precautions at all times.
- Hazards that can occur from incorrect handling are classified by the symbols below:

⚠ WARNING	Incorrect handling can result in death or serious injury.
⚠ CAUTION	Incorrect handling can result in bodily injury and/or structure damage.

⚠ WARNING

Only a dealer or qualified technician should perform installation. • Improper installation may result in refrigerant gas leakage and equipment damage.	Properly install all parts according to the instructions in the Installation Manual. • If the wrong twinning pipe or wrong size connecting pipe is used, air conditioning performance will suffer.
Do not make any modifications or alterations. Consult your dealer for repair. • Improper installation may result in water leakage, electric shock, or fire.	When installing or relocating the unit, check that no substance other than the specified refrigerant (R410A/R32) enters the refrigerant circuit. • Any presence of foreign substance or air can cause abnormal pressure rise or explosion.
In the event of a refrigerant leak, thoroughly ventilate the room. • If refrigerant leaks and comes in contact with an open flame, toxic gases will be generated.	After installation, check for a refrigerant leak. • If leaked refrigerant comes in contact with a heat source, such as a fan heater, stove, or electric grill, toxic gases will be generated.

⚠ CAUTION

Properly dispose of packing materials. • Plastic bags can pose suffocation and choking hazards: keep them out of the reach of children. Tear the plastics bags before disposing of them.	Do not touch the refrigerant pipes and refrigerant circuit components with bare hands during and immediately after operation. • During or immediately after operation, certain parts of the unit such as pipes and compressor may be either very cold or hot, depending on the state of the refrigerant in the unit at the time. To reduce the risk of frostbites and burns, do not touch these parts with bare hands.
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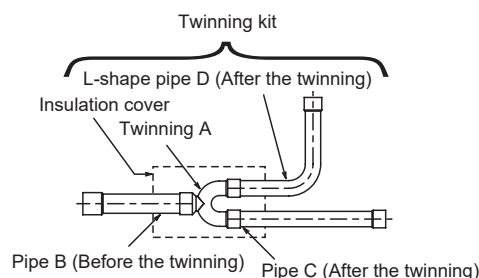
*** See the Installation Manual that came with the outdoor unit for installation instructions.**

1. Confirming the Package Contents

The following twinning and accessory piping parts are included with the Twinning Kit (CMY-Y100CBK3, CMY-Y200CBK2, and CMY-Y300CBK2). Verify that all items are present before starting installation.

After checking, prepare the twinning kit by connecting the twinning pipes B, C, and D to the twinning pipe A.

*Always use the twinning pipes included in the kit when preparing the twinning kit. If the field-supplied pipes do not fit the parts in the kit, use the accessory piping parts listed below.



(1) Twinning pipes

(Unit: mm[in])

Model	Section	Label	Twinning A	Pipe B (Before the twinning)	Pipe C (After the twinning)	L-shape pipe D (After the twinning)	Insulation cover	Instruction
CMY-Y100CBK3	Liquid	A	ID15.88[5/8]×ID12.7[1/2]× ID12.7[1/2]	OD15.88[5/8]-ID15.88[5/8] L86[3-7/16]	OD12.7[1/2]-ID12.7[1/2] L128[5-1/16]	OD12.7[1/2]-ID12.7[1/2]	Small	1 (This sheet)
	Gas	D	ID28.58[1-1/8]×ID25.4[1]× ID25.4[1]	OD28.58[1-1/8]-ID28.58[1-1/8] L354[13-15/16]	OD25.4[1]-ID22.2[7/8] L190[7-1/2]	OD25.4[1]-ID22.2[7/8]	Large	
CMY-Y200CBK2	Liquid	C	ID19.05[3/4]×ID15.88[5/8]× ID15.88[5/8]	OD19.05[3/4]-ID19.05[3/4] L86[3-7/16]	OD15.88[5/8]-ID15.88[5/8] L123[4-27/32]	OD15.88[5/8]-ID15.88[5/8]	Small	
	Gas	B	ID31.75[1-1/4]×ID28.58 [1-1/8]×ID28.58[1-1/8]	OD31.75[1-1/4]-ID34.93[1-3/8] L342[13-8/16]	OD28.58[1-1/8]-ID28.58[1-1/8] L192[7-9/16]	OD28.58[1-1/8]-ID28.58[1-1/8]	Large	
CMY-Y300CBK2	Liquid Second row	A (Red)	ID15.88[5/8]×ID12.7[1/2]× ID12.7[1/2]	OD15.88[5/8]-ID19.05[3/4] L88[3-8/16]	OD12.7[1/2]-ID12.7[1/2] L128[5-1/16]	OD12.7[1/2]-ID12.7[1/2]	Small	
	Liquid First row	C (Red)	ID19.05[3/4]×ID15.88[5/8]× ID15.88[5/8]	OD19.05[3/4]-ID19.05[3/4] L86[3-7/16]	OD15.88[5/8]-ID19.05[3/4] L120[4-12/16]	OD15.88[5/8]-ID15.88[5/8]	Small	
	Gas Second row	D (Red)	ID28.58[1-1/8]×ID25.4[1]× ID25.4[1]	OD28.58[1-1/8]-ID34.93[1-3/8] L349[13-12/16]	OD25.4[1]-ID28.58[1-1/8] L192[7-9/16]	OD25.4[1]-ID28.58[1-1/8]	Large	
	Gas First row	B (Red)	ID31.75[1-1/4]×ID28.58 [1-1/8]×ID28.58[1-1/8]	OD31.75[1-1/4]-ID38.1[1-1/2] L344[13-9/16]	OD28.58[1-1/8]-ID34.93[1-3/8] L187[7-3/8]	OD28.58[1-1/8]-ID28.58[1-1/8]	Large	

(2) Accessory piping parts

(Unit: mm[in])

Model	Section	Supplied pipe			
CMY-Y100CBK3	Liquid	OD12.7[1/2]-ID9.52[3/8] (2)	OD15.88[5/8]-ID12.7[1/2]		
	Gas	OD22.2[7/8]-ID28.58[1-1/8] (2)	OD22.2[7/8]-ID19.05[3/4] (2)		
CMY-Y200CBK2	Liquid	OD15.88[5/8]-ID12.7[1/2] (2)			
	Gas	OD34.93[1-3/8]-ID41.28[1-5/8]			
CMY-Y300CBK2	Liquid	OD12.7[1/2]-ID9.52[3/8]	OD12.7[1/2]-ID15.88[5/8] (2)	OD15.88[5/8]-ID9.52[3/8]	OD15.88[5/8]-ID12.7[1/2]
	Gas	OD28.58[1-1/8]-ID22.2[7/8] (3)	OD38.1[1-1/2]-ID41.28[1-5/8]	OD28.58[1-1/8]-ID19.05[3/4] (2)	OD38.1[1-1/2]-ID34.93[1-3/8]

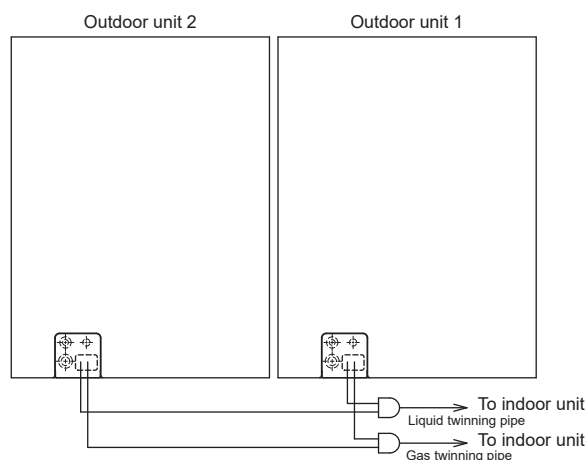
(3) List of field-supplied parts

- Refrigerant pipes other than the ones provided in the kit.
- Heat-resistant insulation material (for field-supplied refrigerant pipes)
- Insulation cover tape

2. Selecting the Correct Size Refrigerant Pipes and Using the Twinning Kit

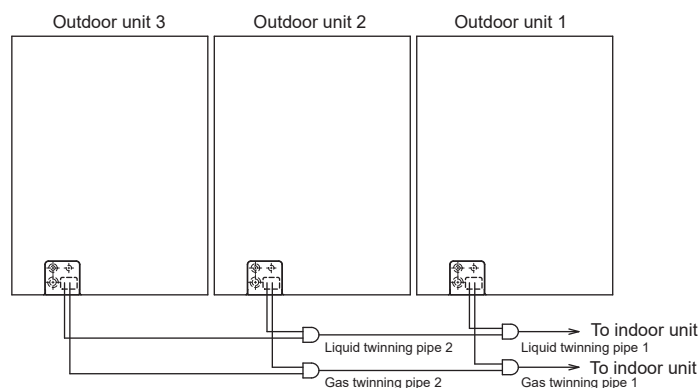
(1) Two outdoor units

- ① Field-supply the pipes to be connected to the kit.
- ② Select the correct size pipe referring to the outline diagram of the unit model in use or the Databook.
- ③ If the pipe was cut with a pipe cutter, remove the burrs and eliminate foreign materials before connecting.



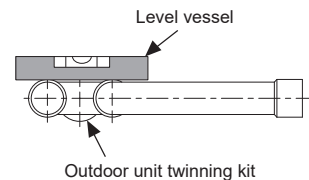
(2) Three outdoor units

- ① Field-supply the pipes to be connected to the kit.
- ② Select the correct size pipe referring to the outline diagram of the unit model in use or the Databook.
- ③ If the pipe was cut with a pipe cutter, remove the burrs and eliminate foreign materials before connecting.



(3) Twinning kit installation position

The outdoor unit twinning kit must be installed horizontally using a level vessel to avoid unit damage.



(4) The length of the straight pipe between indoor units and the twinning pipe

Use the pipes supplied in the twinning kit, and make sure the section of the field-supplied pipe that connects to the twinning pipe has at least 500 mm [19-11/16 in] of straight section. (The section of the field-supplied pipe that connects to the twinning pipe must have at least 500 mm [19-11/16 in] of straight section.) If the straight section is less than 500 mm [19-11/16 in], it may result in equipment damage.

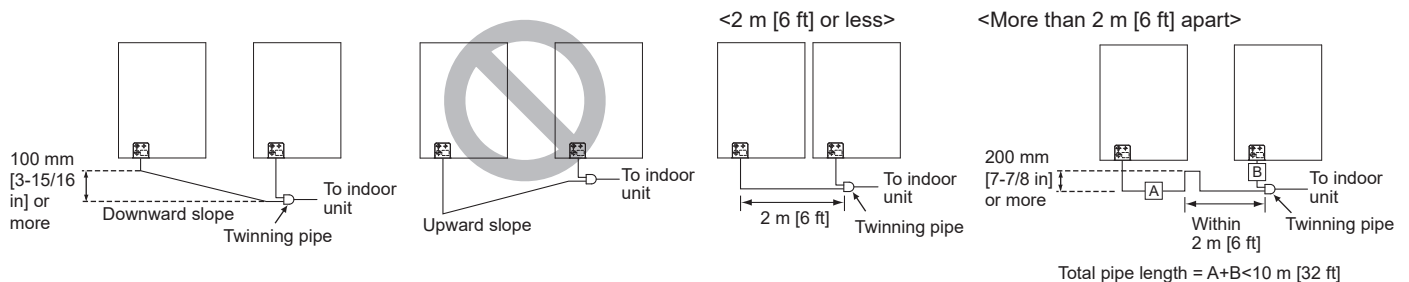
(5) Pipe connection

When connecting the twinning kit to the outdoor unit, note the following:

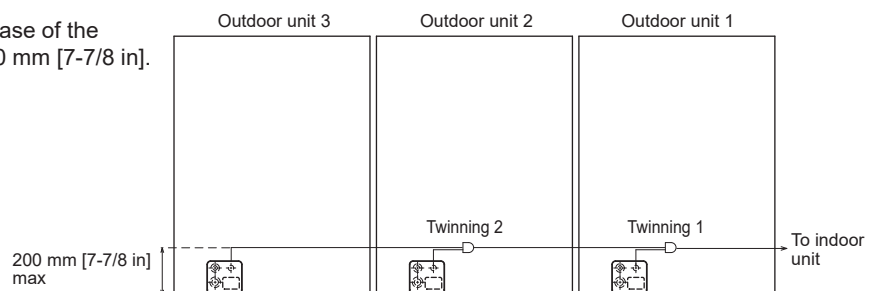
- Make sure the pipes from the twinning pipe to the outdoor unit are sloped downwards (towards the twinning pipes).
- If the piping on the outdoor unit side (from the twinning pipe) exceeds 2 m [6 ft], ensure a trap (gas pipe only) within 2 m [6 ft].

Make sure the height of the trap is 200 mm [7-7/8 in] or more.

If there is no trap, oil can accumulate inside the pipe, causing a shortage of oil and may damage the compressor.



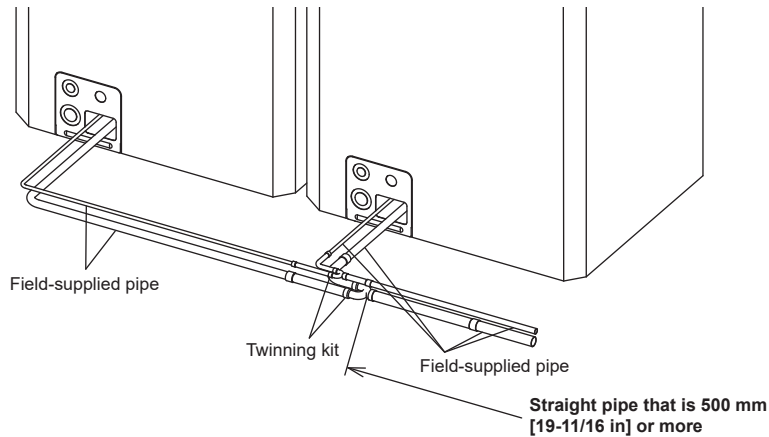
- If the twinning pipe is installed above the base of the outdoor unit, it should be no more than 200 mm [7-7/8 in].



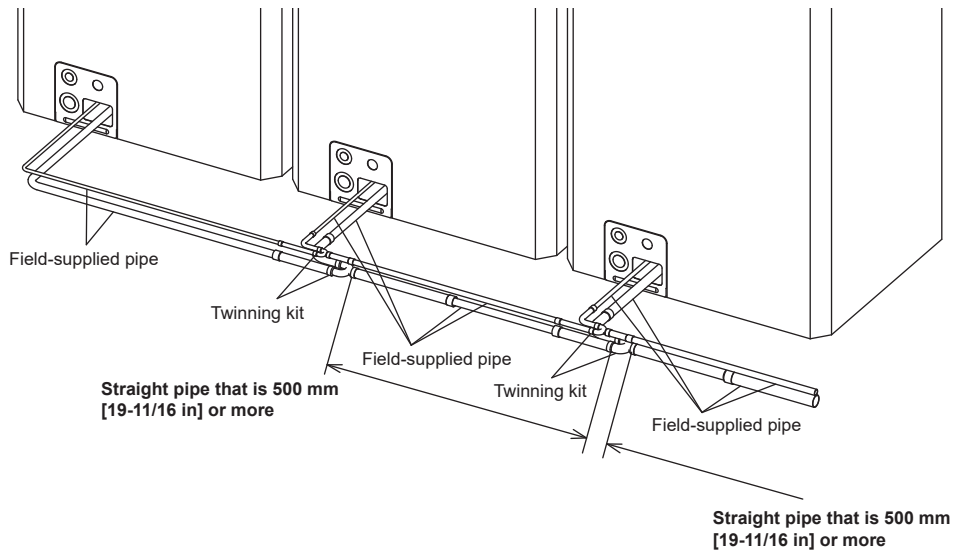
3. Pipe Connection Example

Connect the pipes between outdoor units, referencing the figures below.

<For two outdoor units>



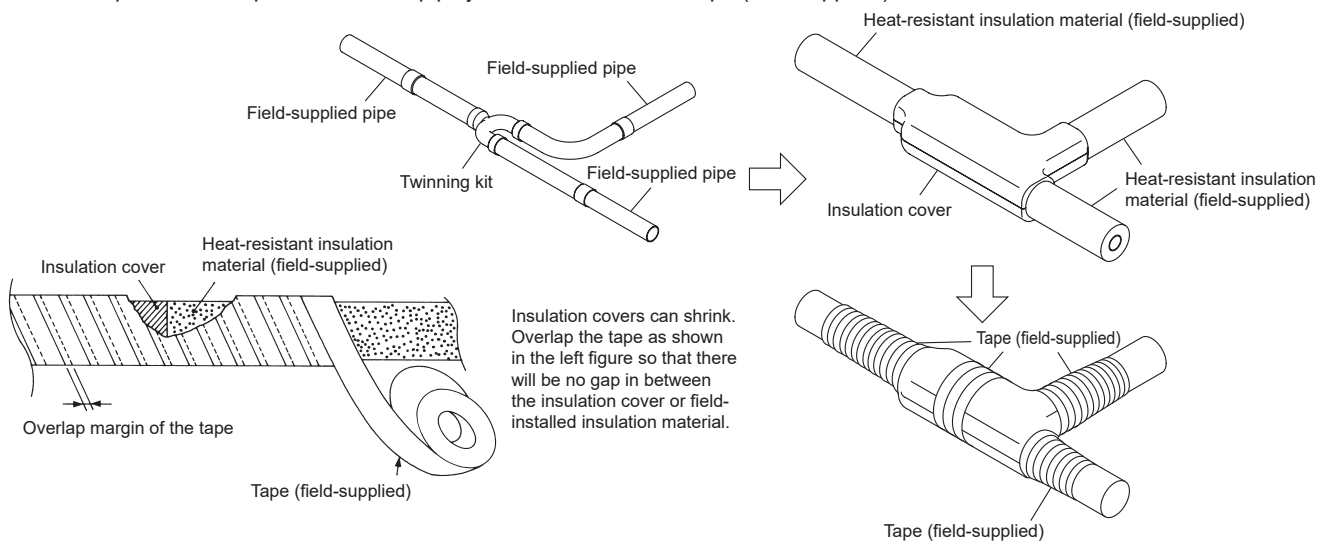
<For three outdoor units>



4. Insulation Cover Installation

Install the insulation cover on the twinning kit after brazing the pipes and twinning kit.

Insulate all refrigerant pipes. Insulate the liquid and gas pipes separately, and pipes located inside the unit as well as the outside. Use heat-resistant insulation material (Heat resistant: at least 120 °C [248 °F], Thickness: liquid = 10 mm [13/32 in], gas = 20 mm [13/16 in]). Position the edges of the insulation cover and heat-resistant insulation material so as not to leave a gap, and then wrap the exterior perimeter of the pipe joints and middle with tape (field-supplied).



5. Miscellaneous Notes

Secure the field-supplied pipes with a pipe cover and a cable tie in place to keep them from coming in contact with other pipes as necessary.