

SERVICE PARTS LIST FOR MITSUBISHI ELECTRIC PACKAGED AIR-CONDITIONERS

**Series : PURY-HP•T(S)KMU-A-H(-BS)
PURY-HP•Y(S)KMU-A(-H)(-BS)**

For use with the R410A

REVISED

July 2019

BWE01320E

INDEX

**PURY-HP72TKMU-A-H(-BS)
PURY-HP96TKMU-A-H(-BS)
PURY-HP72YKMU-A(-H)(-BS)
PURY-HP96YKMU-A(-H)(-BS)**

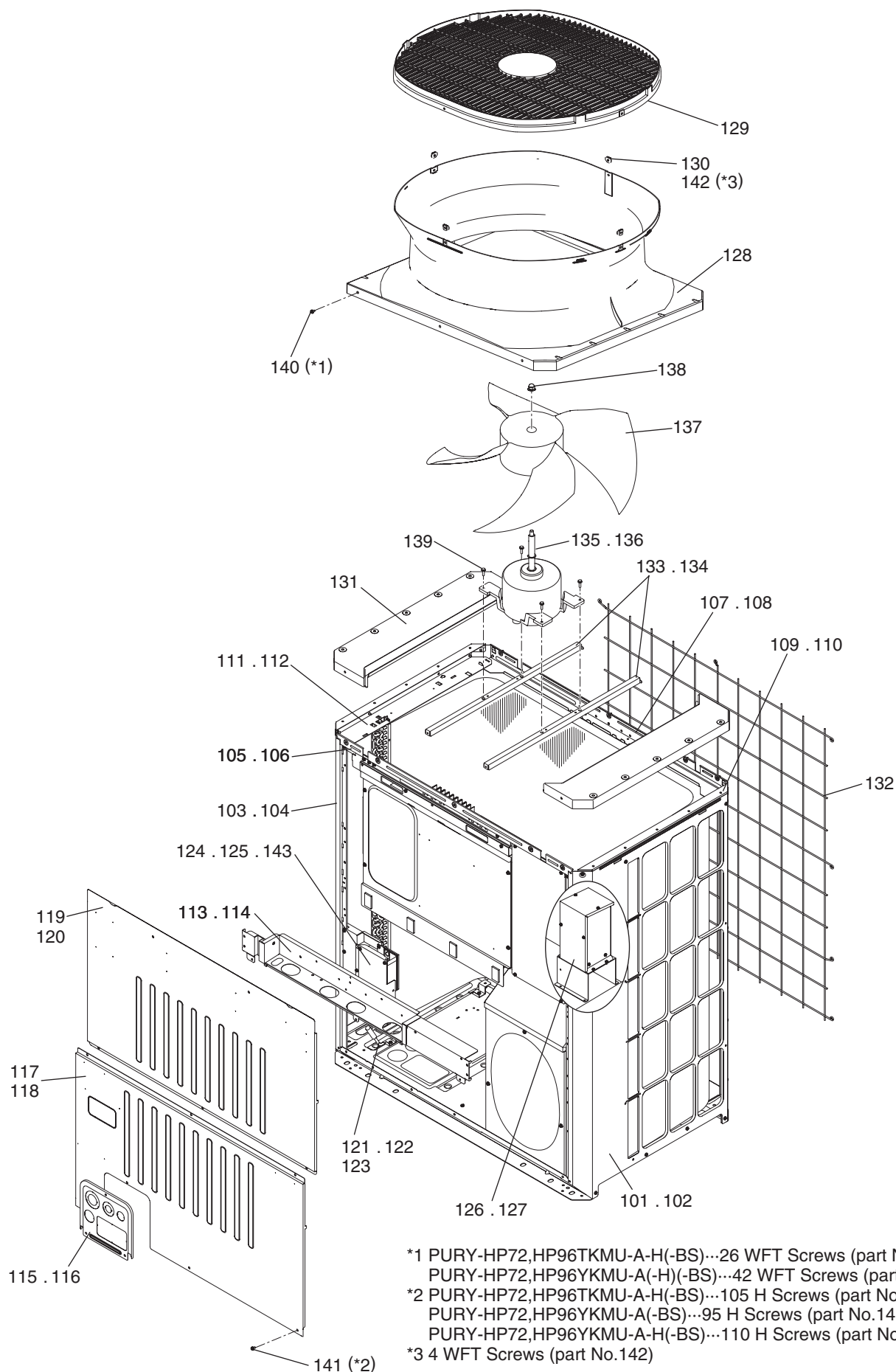
The Package name list

PURY-HP144TSKMU-A-H(-BS) [PURY-HP72TKMU-A-H(-BS)+PURY-HP72TKMU-A-H(-BS)]
PURY-HP192TSKMU-A-H(-BS) [PURY-HP96TKMU-A-H(-BS)+PURY-HP96TKMU-A-H(-BS)]
PURY-HP144YSKMU-A(-H)(-BS) [PURY-HP72YKMU-A(-H)(-BS)+PURY-HP72YKMU-A(-H)(-BS)]
PURY-HP192YSKMU-A(-H)(-BS) [PURY-HP96YKMU-A(-H)(-BS)+PURY-HP96YKMU-A(-H)(-BS)]

Part information update day : **2019/07/04**

Please change the old catalog (issued Nov. 2015, No.BWE01320D) to this new catalog.
Content of revision : Some of parts are changed.





**PURY-HP72,HP96TKMU-A-H(-BS)
PURY-HP72,HP96YKMU-A(-H)(-BS)**

EXTERNAL PARTS & BLOWER PARTS

No.	Part No.	Part Name	Spec.	PURY-HP72TKMU-A-H	PURY-HP72TKMU-A-H+BS	PURY-HP96TKMU-A-H	PURY-HP96TKMU-A-H+BS	PURY-HP72YKMU-A	PURY-HP72YKMU-A+BS	Dwg. No.	Notes for the models	Revision info.
101	R63 052 652	Panel R	60	1		1		1		KB02A370G05		
102	R63 053 652	Panel R	60 BS		1		1		1	KB02A370G06		
103	R63 050 652	Panel L	60	1		1		1		KB02A369G07		
104	R63 051 652	Panel L	60 BS		1		1		1	KB02A369G08		
105	R61 003 161	Frame F		1		1		1		KD02G739H02		
106	R61 006 161	Frame F	BS		1		1		1	KD02G739G07		
107	R61 081 162	Frame assy B		1		1		1		KD00L213G07		
108	R61 082 162	Frame assy B	BS		1		1		1	KD00L213G08		
109	R61 096 162	Frame assy LR		1		1		1		KJ00C486G03		
110	R61 097 162	Frame assy LR	BS		1		1		1	KJ00C486G04		
111	R61 098 162	Frame assy L		1		1		1		KJ00C488G03		
112	R61 099 162	Frame assy L	BS		1		1		1	KJ00C488G04		
113	R61 083 162	Frame assy M		1		1		1		KD00L235G04		
114	R61 084 162	Frame assy M	BS		1		1		1	KD00L235G05		
115	R61 120 690	Piping cover		1		1		1		KB02L912G07		
116	R61 121 690	Piping cover	BS		1		1		1	KB02L912G08		
117	R61 210 651	Panel FB		1		1		1		KB02J836H03		
118	R61 211 651	Panel FB	BS		1		1		1	KB02J836G05		
119	R61 185 651	Panel FU		1		1		1		KB02J840H01		
120	R61 186 651	Panel FU	BS		1		1		1	KB02J840G02		
121	R61 013 262	Base heater assy	LEFT	1	1	1	1			P497146X01		
122	R61 014 262	Base heater assy	RIGHT	1	1	1	1			P497147X01		
123	R61 015 262	Base heater assy	HEATER 216W 480V L							P497183X01		
124	R61 008 239	Fuse	MQ4 10A SOC UL	1	1	1	1			S423001H15		
125	R61 L85 705	Fuse	F ATM4							S423005H02		
126	R61 030 260	Transformer assy						1		KD00C027G03		
127	R61 031 260	Transformer assy	BS					1		KD00C027G04		
128	R61 004 119	Bell mouth		1	1	1	1	1	1	KB25A368G01		Chg.
129	R11 003 009	Fan guard		1	1	1	1	1	1	KB25V019G01		Chg.
130	R61 009 669	Plate fan guard		4	4	4	4	4	4	KD02D205H02		
131	R61 008 118	Fan guard cover		2	2	2	2	2	2	KB25J827G01		Chg.
132	R61 009 611	Fin guard B		1	1	1	1	1	1	KB07N274G01		
133	R61 016 140	Base fan		2		2		2		KD02D026H01		
134	R61 017 140	Base fan	BS		2		2		2	KD02D026G04		
135	R61 166 220	Motor	L-920-A-1 AC200-230-920W	1	1	1	1			P780224X02	208V-230V	
136	R61 167 220	Motor	L-920-B4-1 AC380-400-920W					1	1	P780225X02	460V	
137	R61 001 300	Fan		1	1	1	1	1	1	KB25A009H05		Chg.
138	R63 4H6 122	Box nut	M12 CH	1	1	1	1	1	1	P552000X01		
139	R61 028 087	Upset screw	M6×22	4	4	4	4	4	4	P516049X01		
140	R63 006 087	WFT Screw	M5×12 (30pcs)	1	1	1	1	2	2	KB00H418G01	*1	
141	R61 048 087	H Screw	M5×10 KNURLED (30pcs)	4	4	4	4	4	4	KB00H418G14	*2	Chg.
142	R63 029 087	WFT Screw	M5×16 (10pcs)	1	1	1	1	1	1	KD00H026G01	*3	
143	R61 010 215	Relay box assy								KJ00D625G01		

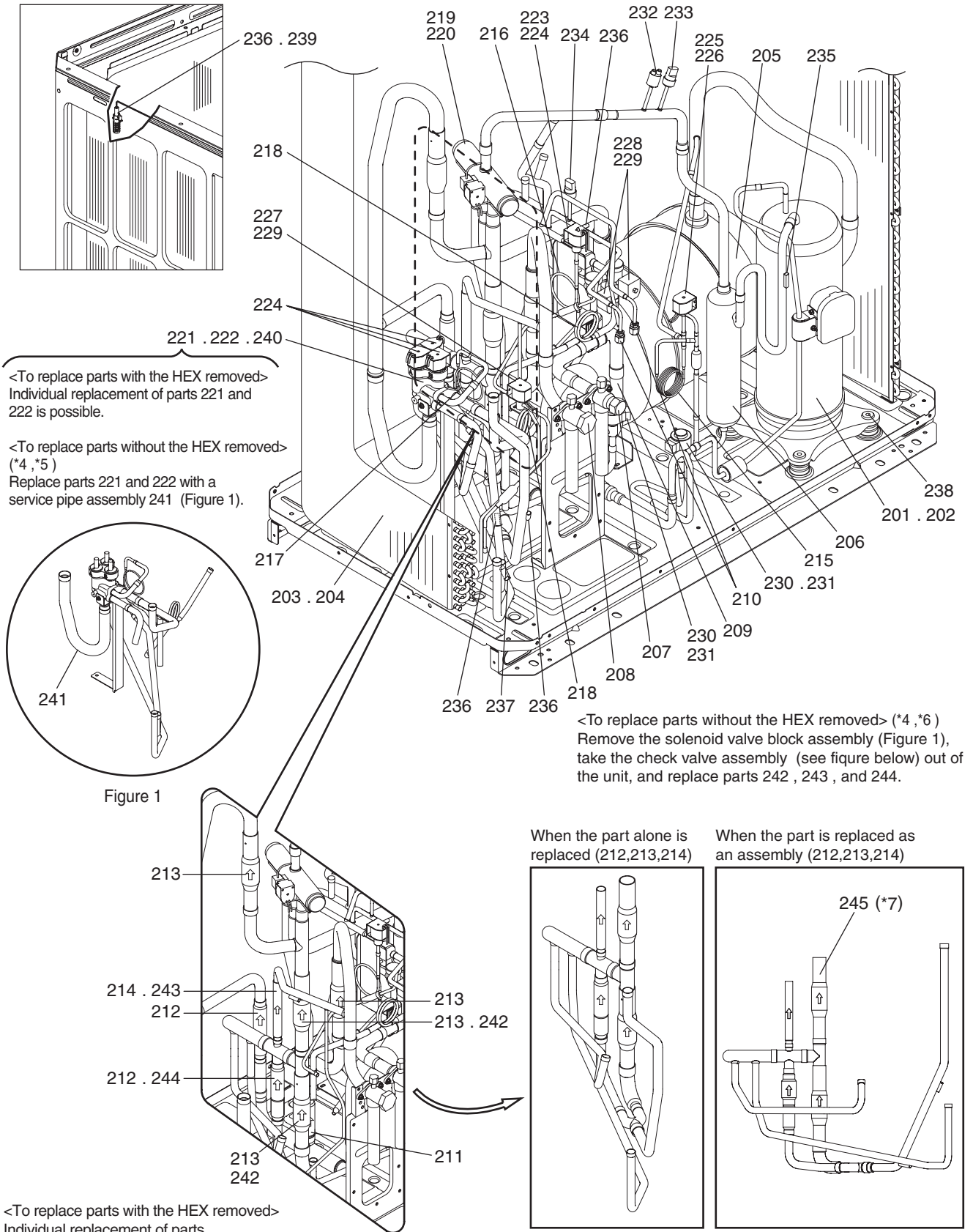
**PURY-HP72,HP96TKMU-A-H(-BS)
PURY-HP72,HP96YKMU-A(-H)(-BS)**

EXTERNAL PARTS & BLOWER PARTS

No.	Part No.	Part Name	Spec.	PURY-HP72YKMU-A-H	PURY-HP72YKMU-A-H+BS	PURY-HP96YKMU-A	PURY-HP96YKMU-A+BS	PURY-HP96YKMU-A-H	PURY-HP96YKMU-A-H+BS	Dwg. No.	Notes for the models	Revision info.
101	R63 052 652	Panel R	60	1		1		1		KB02A370G05		
102	R63 053 652	Panel R	60 BS		1		1		1	KB02A370G06		
103	R63 050 652	Panel L	60	1		1		1		KB02A369G07		
104	R63 051 652	Panel L	60 BS		1		1		1	KB02A369G08		
105	R61 003 161	Frame F		1		1		1		KD02G739H02		
106	R61 006 161	Frame F	BS		1		1		1	KD02G739G07		
107	R61 081 162	Frame assy B		1		1		1		KD00L213G07		
108	R61 082 162	Frame assy B	BS		1		1		1	KD00L213G08		
109	R61 096 162	Frame assy LR		1		1		1		KJ00C486G03		
110	R61 097 162	Frame assy LR	BS		1		1		1	KJ00C486G04		
111	R61 098 162	Frame assy L		1		1		1		KJ00C488G03		
112	R61 099 162	Frame assy L	BS		1		1		1	KJ00C488G04		
113	R61 083 162	Frame assy M		1		1		1		KD00L235G04		
114	R61 084 162	Frame assy M	BS		1		1		1	KD00L235G05		
115	R61 120 690	Piping cover		1		1		1		KB02L912G07		
116	R61 121 690	Piping cover	BS		1		1		1	KB02L912G08		
117	R61 210 651	Panel FB		1		1		1		KB02J836H03		
118	R61 211 651	Panel FB	BS		1		1		1	KB02J836G05		
119	R61 185 651	Panel FU		1		1		1		KB02J840H01		
120	R61 186 651	Panel FU	BS		1		1		1	KB02J840G02		
121	R61 013 262	Base heater assy	LEFT							P497146X01		
122	R61 014 262	Base heater assy	RIGHT							P497147X01		
123	R61 015 262	Base heater assy	HEATER 216W 480V L	1	1			1	1	P497183X01		
124	R61 008 239	Fuse	MQ4 10A SOC UL							S423001H15		
125	R61 L85 705	Fuse	F ATM4	1	1			1	1	S423005H02		
126	R61 030 260	Transformer assy		1		1		1		KD00C027G03		
127	R61 031 260	Transformer assy	BS		1		1		1	KD00C027G04		
128	R61 004 119	Bell mouth		1	1	1	1	1	1	KB25A368G01		Chg.
129	R11 003 009	Fan guard		1	1	1	1	1	1	KB25V019G01		Chg.
130	R61 009 669	Plate fan guard		4	4	4	4	4	4	KD02D205H02		
131	R61 008 118	Fan guard cover		2	2	2	2	2	2	KB25J827G01		Chg.
132	R61 009 611	Fin guard B		1	1	1	1	1	1	KB07N274G01		
133	R61 016 140	Base fan		2		2		2		KD02D026H01		
134	R61 017 140	Base fan	BS		2		2		2	KD02D026G04		
135	R61 166 220	Motor	L-920-A-1 AC200-230-920W							P780224X02	208V-230V	
136	R61 167 220	Motor	L-920-B4-1 AC380-400-920W	1	1	1	1	1	1	P780225X02	460V	
137	R61 001 300	Fan		1	1	1	1	1	1	KB25A009H05		Chg.
138	R63 4H6 122	Box nut	M12 CH	1	1	1	1	1	1	P552000X01		
139	R61 028 087	Upset screw	M6×22	4	4	4	4	4	4	P516049X01		
140	R63 006 087	WFT Screw	M5×12 (30pcs)	2	2	2	2	2	2	KB00H418G01	*1	
141	R61 048 087	H Screw	M5×10 KNURLED (30pcs)	4	4	4	4	4	4	KB00H418G14	*2	Chg.
142	R63 029 087	WFT Screw	M5×16 (10pcs)	1	1	1	1	1	1	KD00H026G01	*3	
143	R61 010 215	Relay box assy		1	1			1	1	KJ00D625G01		

**PURY-HP72,HP96TKMU-A-H(-BS)
PURY-HP72,HP96YKMU-A(-H)(-BS)**

FUNCTIONAL PARTS



*4 Refer to the replacement instructions provided with parts 241 , 242 , 243 , and 244 for details.

*5 A solenoid valve block assy and a sheet of replacement instructions are included with Solenoid valve block service parts kit (No. 241).

*6 A check valve and a sheet of replacement instructions are included with Service parts with instructions (No. 242 , 243 , 244).

*7 For how to attach part No.245, refer to the replacement instruction in the service handbook.

Actual external appearance of some service parts may differ from the figure.

**PURY-HP72,HP96TKMU-A-H(-BS)
PURY-HP72,HP96YKMU-A(-H)(-BS)**

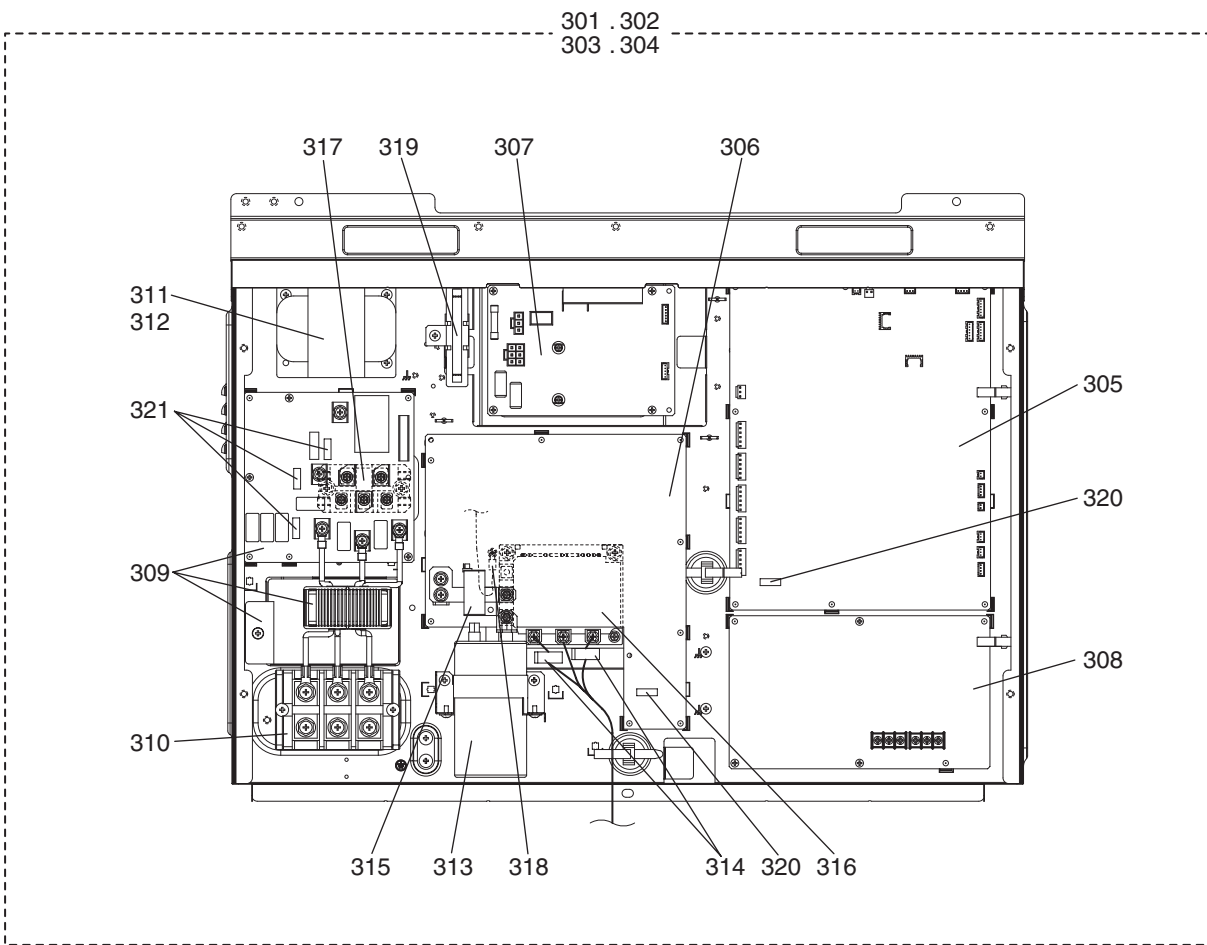
FUNCTIONAL PARTS

No.	Part No.	Part Name	Spec.	PURY-HP72TKMU-A-H	PURY-HP72TKMU-A-H+BS	PURY-HP96TKMU-A-H	PURY-HP96TKMU-A-H+BS	PURY-HP72YKMU-A	PURY-HP72YKMU-A+BS	Dwg. No.	Notes for the models	Revision info.
201	R69 055 478	Scroll compressor	HNK78FC1	1	1	1	1			EP10113B04	208V-230V	
202	R69 115 478	Scroll compressor	HNK78FC1-Y					1	1	EP10113B07	460V	
203	R61 640 480	Heat exchanger	3L	1		1		1		KD01R776G11		Chg.
204	R61 641 480	Heat exchanger	3L BS		1		1		1	KD01R776G12		Chg.
205	R61 101 484	Accumulator assy		1	1	1	1	1	1	KD00G099G23		Chg.
206	R61 034 487	Oil separator assy		1	1	1	1	1	1	KD00R699G01		
207	R61 002 540	Valve	VSAMH8SSCM-A	1	1	1	1	1	1	P636343X01	<(LP)BV1>	
208	R63 007 538	Valve	VSAMH8SSCM-LA1	1	1	1	1	1	1	P636353X01	<(HP)BV2>	
209	R61 008 454	Strainer	25.4D	1	1	1	1	1	1	KB48K250G01	<ST1>	
210	R61 004 413	Check joint L		2	2	2	2	2	2	P666013X01	<(HP)CJ1,(LP)CJ2>	
211	R61 013 418	Check valve	YBV-22YA7GMD-1	1	1	1	1	1	1	P633132X01	<CV2a>	
212	R61 072 418	Check valve	BCV-1807DYQ2	2	2	2	2	2	2	P639218X02	<CV3a,CV9a>	Chg.
213	R61 065 418	Check valve	YBV-22Y9GMD-2	4	4	4	4	4	4	P639183X02	<CV4a,CV5a,CV7a,CV8a>	Chg.
214	R61 071 418	Check valve	YCV11-007	1	1	1	1	1	1	P639219X01	<CV6a>	Chg.
215	R63 R55 425	Capillary tube assy		1	1	1	1	1	1	W905191G02	<CP1>	
216	R61 008 425	Capillary tube assy		1	1	1	1	1	1	KB49H700G01	<CP2>	
217	R61 022 425	Capillary tube assy		1	1	1	1	1	1	KD49F641G01	<CP3>	
218	R61 024 425	Capillary tube assy		2	2	2	2	2	2	KD49H570G01	<CP4,CP5>	
219	R63 Y05 154	Four way valve	STF-0731G	1	1	1	1	1	1	P633119X01	<21S4a>	
220	R61 Y21 243	Four way valve coil	STF-01AQ505UA1	1	1	1	1	1	1	P472028X01	<21S4a>	
221	R61 038 232	Valve block assy	3SV	1	1	1	1	1	1	KB00T028G03		
222	R63 6A7 235	Solenoid valve	ACS-BPMD-8	3	3	3	3	3	3	P631310X01	<SV4a,SV4b,SV4d>	
223	R63 Y07 232	Solenoid valve	ATS-B7SMD-1	1	1	1	1	1	1	P631291X01	<SV9>	
224	R63 6A7 243	Solenoid valve coil	A20-1B02B-1	4	4	4	4	4	4	P472010X01	<SV4a,SV4b,SV4d,SV9>	
225	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1	1	1	P631312X01	<SV1a>	
226	R61 029 243	Solenoid valve coil	FQ-D808	1	1	1	1	1	1	P472086X01	<SV1a>	
227	R63 027 232	Solenoid valve	VPV-L202D	1	1	1	1	1	1	P631296X01	<SV5b>	
228	R63 851 921	Solenoid valve	VPV-1204DQ50	2	2	2	2	2	2	P631822X01	<SV10,SV11>	
229	R61 011 243	Solenoid valve coil	VPV-MOAQ540UA1	3	3	3	3	3	3	P472047X01	<SV5b,SV10,SV11>	
230	R61 107 401	Linear expansion valve	PAM-BB0YGMD-2	2	2	2	2	2	2	KR50C486H01	<LEV4,LEV5a>	Chg.
231	R61 030 243	Solenoid valve coil	PAM-MD12MD-6	2	2	2	2	2	2	P472081X01	<LEV4,LEV5a>	
232	R61 056 208	Pressure switch	ACB-1UB28W	1	1	1	1	1	1	P426320X02	<63H1>	Chg.
233	R63 049 288	Pressure sensor	HP	1	1	1	1	1	1	KB00H904G20	<63HS>	
234	R63 050 288	Pressure sensor	LP	1	1	1	1	1	1	KB00H904G21	<63LS>	
235	R63 911 202	Thermistor		1	1	1	1	1	1	P425416X02	<TH4>	
236	R61 060 200	Thermistor		4	4	4	4	4	4	P418065X01	<TH5,TH6,TH7,TH9>	
237	R63 172 200	Thermistor		1	1	1	1	1	1	P418098X01	<TH11>	
238	R63 852 860	Rubber mount		4	4	4	4	4	4	W897574H01	for compressor	
239	R61 001 310	Sensor holder		1	1	1	1	1	1	KB25B471G02		Chg.
240	R63 6A7 245	SV tightening element		1	1	1	1	1	1	W909209G01		
241	R61 060 232	SV block service parts kit		1	1	1	1	1	1	KB00S879G20	*5	
242	R63 008 418	Check valve 1	(with instructions)	2	2	2	2	2	2	KB00S879G14	<CV4a,CV8a> *6	
243	R61 114 418	Check valve 2	(with instructions)	1	1	1	1	1	1	KB00S879G45	<CV6a>*6	Chg.
244	R61 075 418	Check valve 3	(with instructions)	1	1	1	1	1	1	KB00S879G41	<CV9a> *6	Chg.
245	R61 106 418	Check valve assy		1	1	1	1	1	1	KL00R328G01	*7	Add.

**PURY-HP72,HP96TKMU-A-H(-BS)
PURY-HP72,HP96YKMU-A(-H)(-BS)**

FUNCTIONAL PARTS

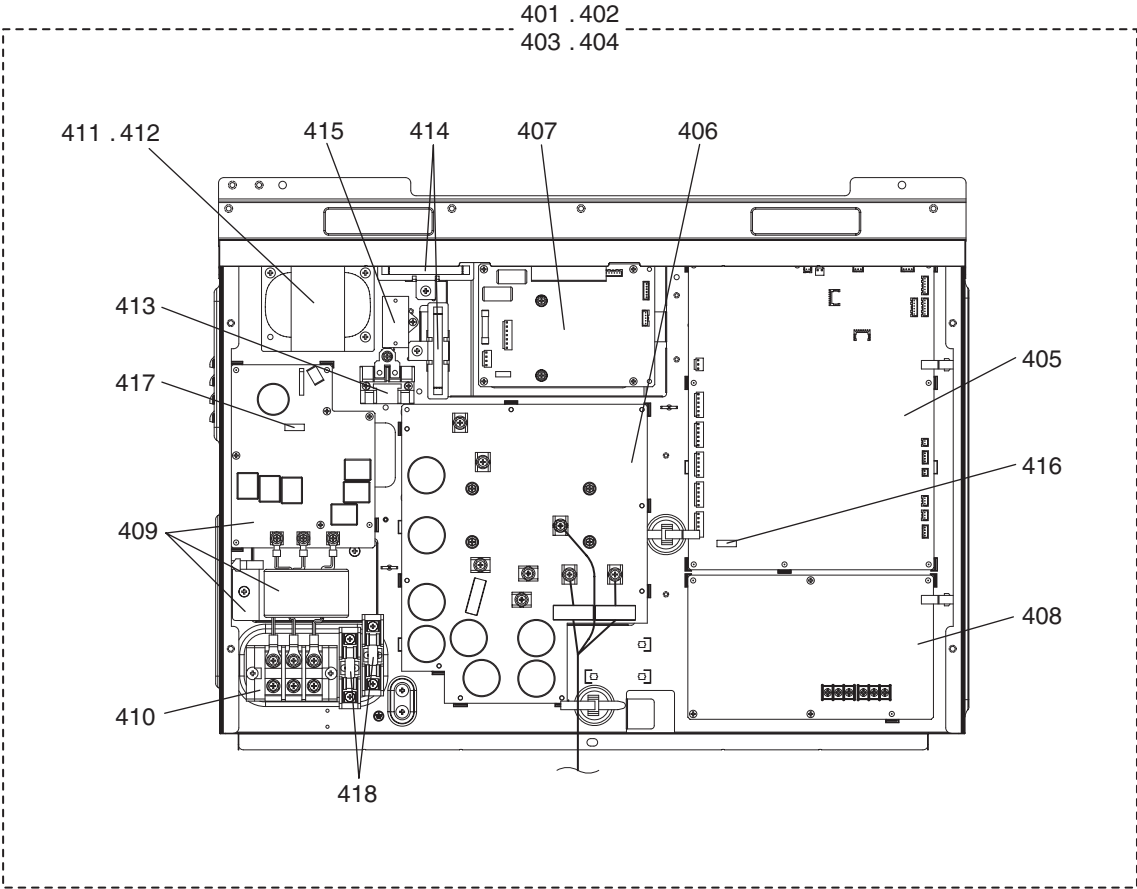
No.	Part No.	Part Name	Spec.	PURY-HP72YKMU-A-H	PURY-HP72YKMU-A-H+BS	PURY-HP96YKMU-A	PURY-HP96YKMU-A+BS	PURY-HP96YKMU-A-H	PURY-HP96YKMU-A-H+BS	Dwg. No.	Notes for the models	Revision info.
201	R69 055 478	Scroll compressor	HNK78FC1							EP10113B04	208V-230V	
202	R69 115 478	Scroll compressor	HNK78FC1-Y	1	1	1	1	1	1	EP10113B07	460V	
203	R61 640 480	Heat exchanger	3L	1		1		1		KD01R776G11		Chg.
204	R61 641 480	Heat exchanger	3L BS		1		1		1	KD01R776G12		Chg.
205	R61 101 484	Accumulator assy		1	1	1	1	1	1	KD00G099G23		Chg.
206	R61 034 487	Oil separator assy		1	1	1	1	1	1	KD00R699G01		
207	R61 002 540	Valve	VSAMH8SSCM-A	1	1	1	1	1	1	P636343X01	<(LP)BV1>	
208	R63 007 538	Valve	VSAMH8SSCM-LA1	1	1	1	1	1	1	P636353X01	<(HP)BV2>	
209	R61 008 454	Strainer	25.4D	1	1	1	1	1	1	KB48K250G01	<ST1>	
210	R61 004 413	Check joint L		2	2	2	2	2	2	P666013X01	<(HP)CJ1,(LP)CJ2>	
211	R61 013 418	Check valve	YBV-22YA7GMD-1	1	1	1	1	1	1	P633132X01	<CV2a>	
212	R61 072 418	Check valve	BCV-1807DYQ2	2	2	2	2	2	2	P639218X02	<CV3a,CV9a>	Chg.
213	R61 065 418	Check valve	YBV-22Y9GMD-2	4	4	4	4	4	4	P639183X02	<CV4a,CV5a,CV7a,CV8a>	Chg.
214	R61 071 418	Check valve	YCV11-007	1	1	1	1	1	1	P639219X01	<CV6a>	Chg.
215	R63 R55 425	Capillary tube assy		1	1	1	1	1	1	W905191G02	<CP1>	
216	R61 008 425	Capillary tube assy		1	1	1	1	1	1	KB49H700G01	<CP2>	
217	R61 022 425	Capillary tube assy		1	1	1	1	1	1	KD49F641G01	<CP3>	
218	R61 024 425	Capillary tube assy		2	2	2	2	2	2	KD49H570G01	<CP4,CP5>	
219	R63 Y05 154	Four way valve	STF-0731G	1	1	1	1	1	1	P633119X01	<21S4a>	
220	R61 Y21 243	Four way valve coil	STF-01AQ505UA1	1	1	1	1	1	1	P472028X01	<21S4a>	
221	R61 038 232	Valve block assy	3SV	1	1	1	1	1	1	KB00T028G03		
222	R63 6A7 235	Solenoid valve	ACS-BPMD-8	3	3	3	3	3	3	P631310X01	<SV4a,SV4b,SV4d>	
223	R63 Y07 232	Solenoid valve	ATS-B7SMD-1	1	1	1	1	1	1	P631291X01	<SV9>	
224	R63 6A7 243	Solenoid valve coil	A20-1B02B-1	4	4	4	4	4	4	P472010X01	<SV4a,SV4b,SV4d,SV9>	
225	R63 046 232	Solenoid valve	FDF2A77	1	1	1	1	1	1	P631312X01	<SV1a>	
226	R61 029 243	Solenoid valve coil	FQ-D808	1	1	1	1	1	1	P472086X01	<SV1a>	
227	R63 027 232	Solenoid valve	VPV-L202D	1	1	1	1	1	1	P631296X01	<SV5b>	
228	R63 851 921	Solenoid valve	VPV-1204DQ50	2	2	2	2	2	2	P631822X01	<SV10,SV11>	
229	R61 011 243	Solenoid valve coil	VPV-MOAQ540UA1	3	3	3	3	3	3	P472047X01	<SV5b,SV10,SV11>	
230	R61 107 401	Linear expansion valve	PAM-BB0YGMD-2	2	2	2	2	2	2	KR50C486H01	<LEV4,LEV5a>	Chg.
231	R61 030 243	Solenoid valve coil	PAM-MD12MD-6	2	2	2	2	2	2	P472081X01	<LEV4,LEV5a>	
232	R61 056 208	Pressure switch	ACB-1UB28W	1	1	1	1	1	1	P426320X02	<63H1>	Chg.
233	R63 049 288	Pressure sensor	HP	1	1	1	1	1	1	KB00H904G20	<63HS>	
234	R63 050 288	Pressure sensor	LP	1	1	1	1	1	1	KB00H904G21	<63LS>	
235	R63 911 202	Thermistor		1	1	1	1	1	1	P425416X02	<TH4>	
236	R61 060 200	Thermistor		4	4	4	4	4	4	P418065X01	<TH5,TH6,TH7,TH9>	
237	R63 172 200	Thermistor		1	1	1	1	1	1	P418098X01	<TH11>	
238	R63 852 860	Rubber mount		4	4	4	4	4	4	W897574H01	for compressor	
239	R61 001 310	Sensor holder		1	1	1	1	1	1	KB25B471G02		Chg.
240	R63 6A7 245	SV tightening element		1	1	1	1	1	1	W909209G01		
241	R61 060 232	SV block service parts kit		1	1	1	1	1	1	KB00S879G20	*5	
242	R63 008 418	Check valve 1	(with instructions)	2	2	2	2	2	2	KB00S879G14	<CV4a,CV8a> *6	
243	R61 114 418	Check valve 2	(with instructions)	1	1	1	1	1	1	KB00S879G45	<CV6a>*6	Chg.
244	R61 075 418	Check valve 3	(with instructions)	1	1	1	1	1	1	KB00S879G41	<CV9a> *6	Chg.
245	R61 106 418	Check valve assy		1	1	1	1	1	1	KL00R328G01	*7	Add.



PURY-HP72TKMU-A-H(-BS)
PURY-HP96TKMU-A-H(-BS)

CONTROL BOX PARTS (1)

[illegible]



PURY-HP72YKMU-A(-H)(-BS)
PURY-HP96YKMU-A(-H)(-BS)

CONTROL BOX PARTS (2)

[illegible]

PURY-HP72YKMU-A(-H)(-BS)
PURY-HP96YKMU-A(-H)(-BS)

CONTROL BOX PARTS (2)

[illegible]

mitsubishi **electric** **corporation**

BWE01320E (20190731)