

SERVICE PARTS LIST FOR MITSUBISHI ELECTRIC PACKAGED AIR-CONDITIONERS

**Series : PUHY-P•T(S)JMU-A(-BS)
PUHY-P•Y(S)JMU-A(-BS)**

For use with the R410A

REVISED

Aug. 2023

BWE0932D

INDEX

**PUHY-P72TJMU-A(-BS)
PUHY-P96TJMU-A(-BS)
PUHY-P120TJMU-A(-BS)
PUHY-P144TJMU-A(-BS)
PUHY-P72YJMU-A(-BS)
PUHY-P96YJMU-A(-BS)
PUHY-P120YJMU-A(-BS)
PUHY-P144YJMU-A(-BS)**

Refer to the next page for the package names.

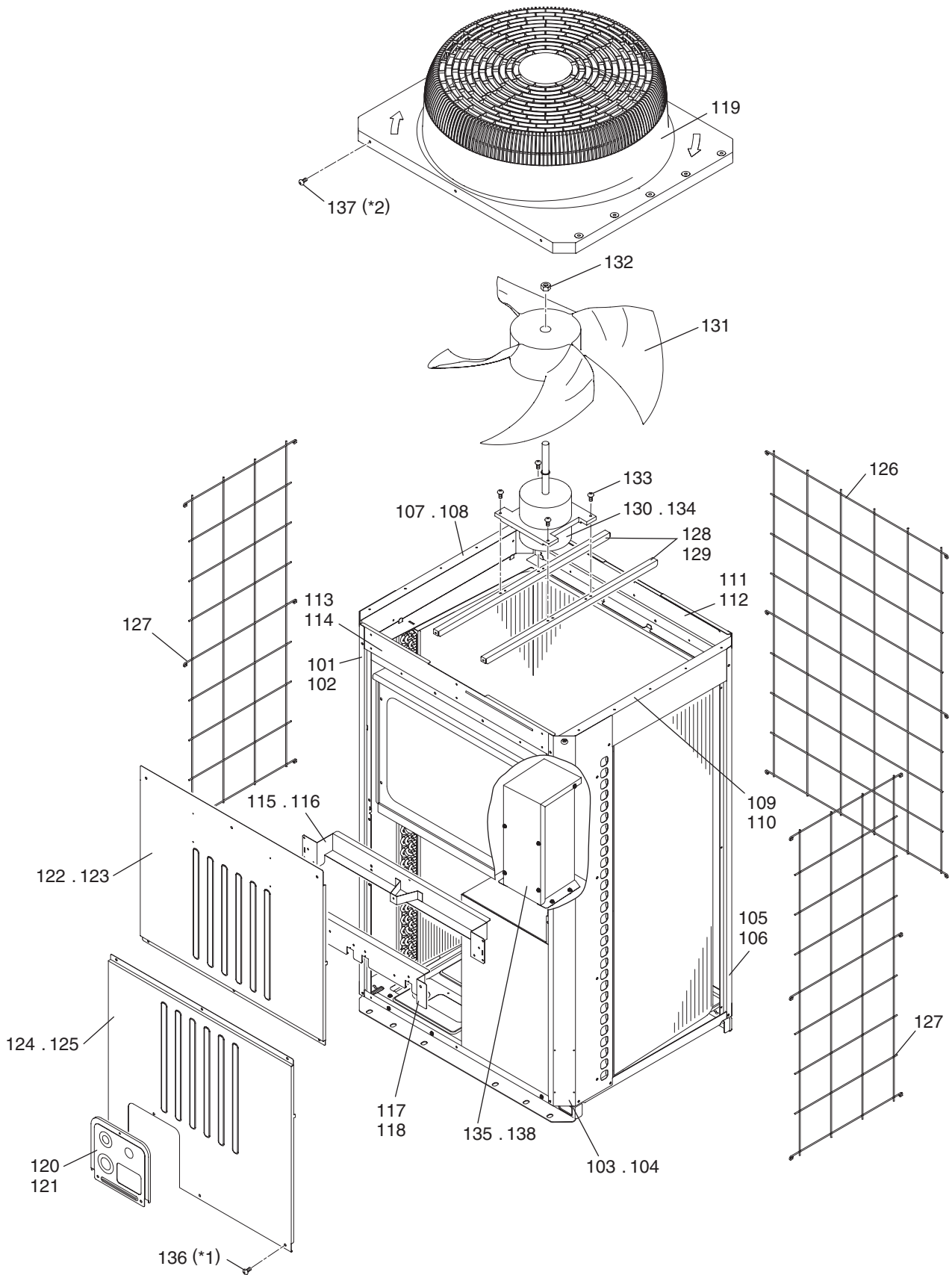
Part information update day : **2023/08/01**

Please change the old catalog (issued Nov. 2015, No.BWE0932C) to this new catalog.
Content of revision : Some of parts are changed.



The Package name list

PUHY-P168TSJMU-A(-BS)	[PUHY-P72TJMU-A(-BS) + PUHY-P96TJMU-A(-BS)]
PUHY-P192TSJMU-A(-BS)	[PUHY-P72TJMU-A(-BS) + PUHY-P120TJMU-A(-BS)]
PUHY-P216TSJMU-A(-BS)	[PUHY-P96TJMU-A(-BS) + PUHY-P120TJMU-A(-BS)]
PUHY-P240TSJMU-A(-BS)	[PUHY-P120TJMU-A(-BS) + PUHY-P120TJMU-A(-BS)]
PUHY-P264TSJMU-A(-BS)	[PUHY-P120TJMU-A(-BS) + PUHY-P144TJMU-A(-BS)]
PUHY-P288TSJMU-A(-BS)	[PUHY-P144TJMU-A(-BS) + PUHY-P144TJMU-A(-BS)]
PUHY-P312TSJMU-A(-BS)	[PUHY-P72TJMU-A(-BS) + PUHY-P120TJMU-A(-BS) + PUHY-P120TJMU-A(-BS)]
PUHY-P336TSJMU-A(-BS)	[PUHY-P96TJMU-A(-BS) + PUHY-P120TJMU-A(-BS) + PUHY-P120TJMU-A(-BS)]
PUHY-P360TSJMU-A(-BS)	[PUHY-P96TJMU-A(-BS) + PUHY-P120TJMU-A(-BS) + PUHY-P144TJMU-A(-BS)]
PUHY-P168YSJMU-A(-BS)	[PUHY-P72YJMU-A(-BS) + PUHY-P96YJMU-A(-BS)]
PUHY-P192YSJMU-A(-BS)	[PUHY-P72YJMU-A(-BS) + PUHY-P120YJMU-A(-BS)]
PUHY-P216YSJMU-A(-BS)	[PUHY-P96YJMU-A(-BS) + PUHY-P120YJMU-A(-BS)]
PUHY-P240YSJMU-A(-BS)	[PUHY-P120YJMU-A(-BS) + PUHY-P120YJMU-A(-BS)]
PUHY-P264YSJMU-A(-BS)	[PUHY-P120YJMU-A(-BS) + PUHY-P144YJMU-A(-BS)]
PUHY-P288YSJMU-A(-BS)	[PUHY-P144YJMU-A(-BS) + PUHY-P144YJMU-A(-BS)]
PUHY-P312YSJMU-A(-BS)	[PUHY-P72YJMU-A(-BS) + PUHY-P120YJMU-A(-BS) + PUHY-P120YJMU-A(-BS)]
PUHY-P336YSJMU-A(-BS)	[PUHY-P96YJMU-A(-BS) + PUHY-P120YJMU-A(-BS) + PUHY-P120YJMU-A(-BS)]
PUHY-P360YSJMU-A(-BS)	[PUHY-P96YJMU-A(-BS) + PUHY-P120YJMU-A(-BS) + PUHY-P144YJMU-A(-BS)]



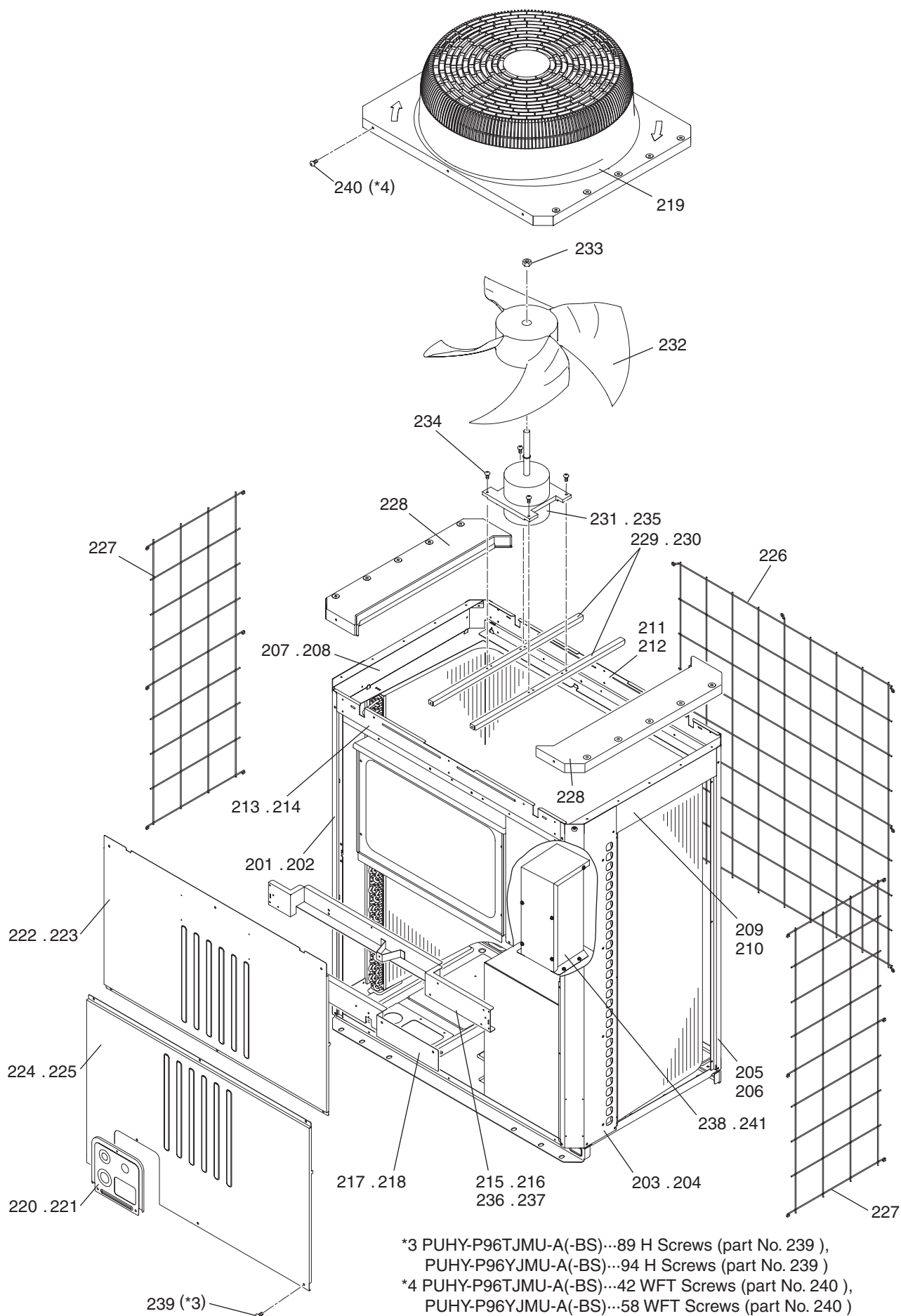
*1 PUHY-P72TJMU-A(-BS)...83 H Screws (part No. 136), PUHY-P72YJMU-A(-BS)...88 H Screws (part No. 136)

*2 PUHY-P72TJMU-A(-BS)...34 WFT Screws (part No. 137), PUHY-P72YJMU-A(-BS)...50 WFT Screws (part No. 137)

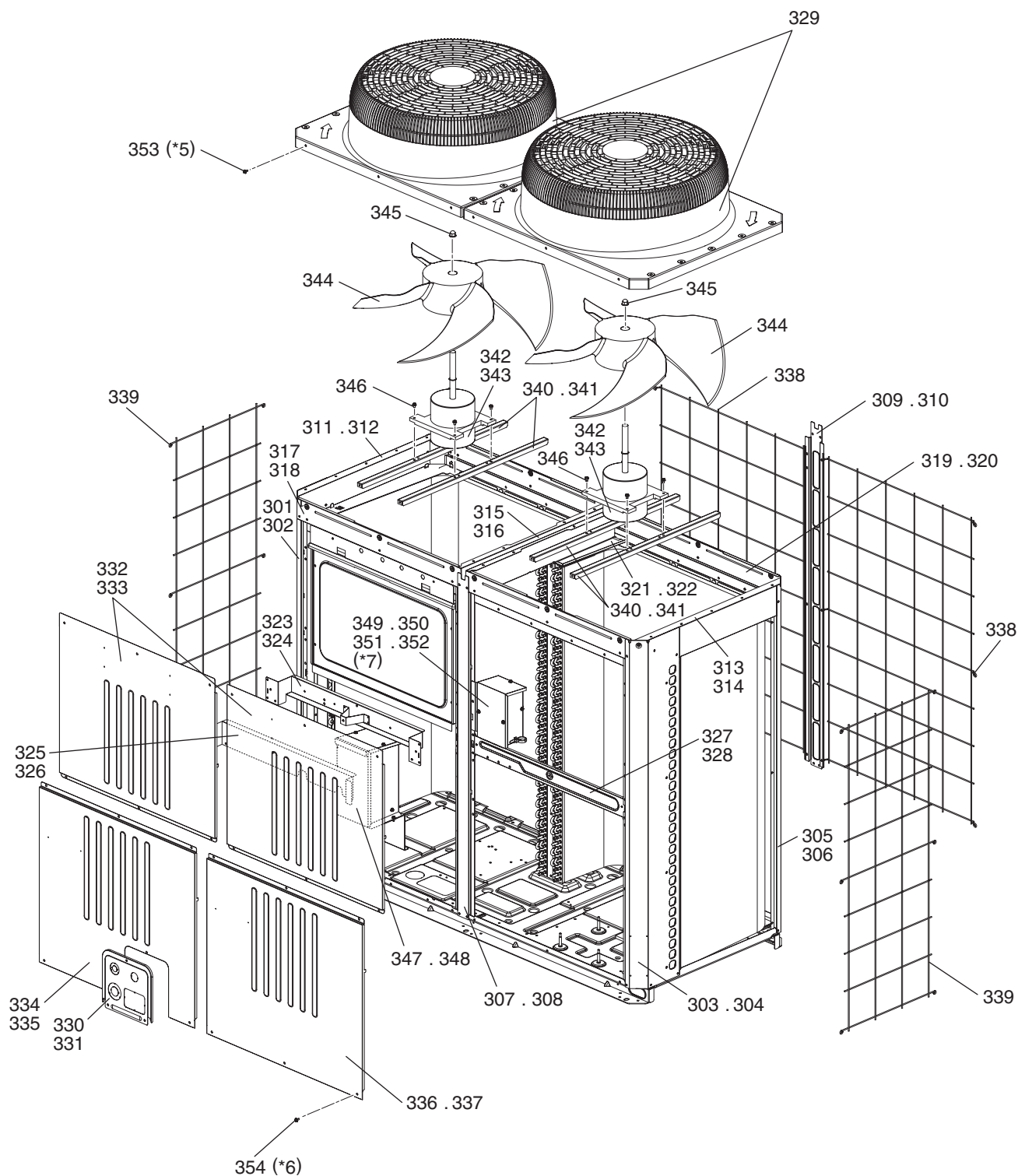
PUHY-P72TJMU-A(-BS)
PUHY-P72YJMU-A(-BS)

EXTERNAL PARTS & BLOWER PARTS (1)

[illegible]



No.	Part No.	Part Name	Spec.	PUHY-P96TJMU-A	PUHY-P96TJMU-A-BS	PUHY-P96YJMU-A	PUHY-P96YJMU-A-BS		Dwg. No.	Notes for the models	Revision info.
201	R11 019 626	Pillar LF		1		1			KB02A011G07		
202	R11 020 626	Pillar LF	BS		1	1			KB02A011G08		
203	R11 014 626	Pillar RF		1		1			KB02A012G07		
204	R11 015 626	Pillar RF	BS		1	1			KB02A012G08		
205	R63 002 627	Pillar B		2		2			KB02A013G07		
206	R63 003 627	Pillar B	BS		2	2			KB02A013G08		
207	R63 038 162	Frame assy L		1		1			KD00G100G01		
208	R63 040 162	Frame assy L	BS		1	1			KD00G100G02		
209	R63 039 162	Frame assy R		1		1			KD00G101G01		
210	R63 041 162	Frame assy R	BS		1	1			KD00G101G02		
211	R63 019 111	Frame assy B	18HP	1		1			KB00C464G06		
212	R63 020 111	Frame assy B	18HP BS		1	1			KB00C464G07		
213	R63 021 111	Frame F	18HP	1		1			KB02B093H03		
214	R63 022 111	Frame FB	18HP BS		1	1			KB02B093G08		
215	R61 031 162	Frame assy MU	18HP	1					KB00T829G01		
216	R61 033 162	Frame assy MU	18HP BS		1				KB00T829G03		
217	R61 006 162	Frame assy MB	18HP	1		1			KB00L186G01		
218	R61 008 162	Frame assy MB	18HP BS		1	1			KB00L186G07		
219	R63 4H6 118	Fan guard		1	1	1	1		KB25A008H08		Chg.
220	R61 090 690	Piping cover	THMU	1		1			KB02L911G07		
221	R61 091 690	Piping cover	THMU BS		1	1			KB02L911G10		Chg.
222	R61 051 651	Panel FU	18HP	1		1			KB02B402H02		
223	R63 7H8 651	Panel FU	18HP BS		1	1			KB02B402G04		
224	R61 005 652	Panel FB	18HP YHM-A	1		1			KB02B403H02		
225	R61 006 652	Panel FB	18HP YHM-A BS		1	1			KB02B403G03		
226	R61 003 118	Fin guard B	18HP	1	1	1	1		KB07T209G01		
227	R61 007 611	Fin guard LR		2	2	2	2		KB07C043G04		Chg.
228	R63 7H6 118	Fan guard cover		2	2	2	2		KB25B086H04		Chg.
229	R63 4H6 140	Base fan		2		2			KB02D050H01		
230	R63 4H7 140	Base fan	BS		2	2			KB02D050G05		
231	R61 047 220	Motor	TC920IA-UL	1	1				P780112X02		
232	R61 001 300	Fan		1	1	1	1		KB25A009H05		Chg.
233	R63 4H6 122	Box nut	M12 CH	1	1	1	1		P552000X01		
234	R63 014 087	Upset Screw	6 × 10	4	4	4	4		P516047X01		
235	R61 060 220	Motor	UC920IA			1	1		P780138X02		
236	R61 044 162	Frame assy MU	18HP			1			KB00T829G04		
237	R61 045 162	Frame assy MU	18HP BS				1		KB00T829G06		
238	R61 024 260	Transformer assy				1			KB00K063G03		
239	R61 048 087	H Screw	5 × 10 KNURLED (30pcs)	3	3	4	4		KB00H418G14	*3	Chg.
240	R63 006 087	WFT Screw	5 × 12 (30pcs)	2	2	2	2		KB00H418G01	*4	
241	R61 025 260	Transformer assy	BS				1		KB00K063G04		



*5 PUHY-P120,P144TJMU-A(-BS)...55 WFT Screws (part No. 353), PUHY-P120,P144YJMU-A(-BS)...71 WFT Screws (part No. 353)

*6 PUHY-P120,P144TJMU-A(-BS)...138 H Screws (part No. 354), PUHY-P120,P144YJMU-A(-BS)...146 H Screws (part No. 354)

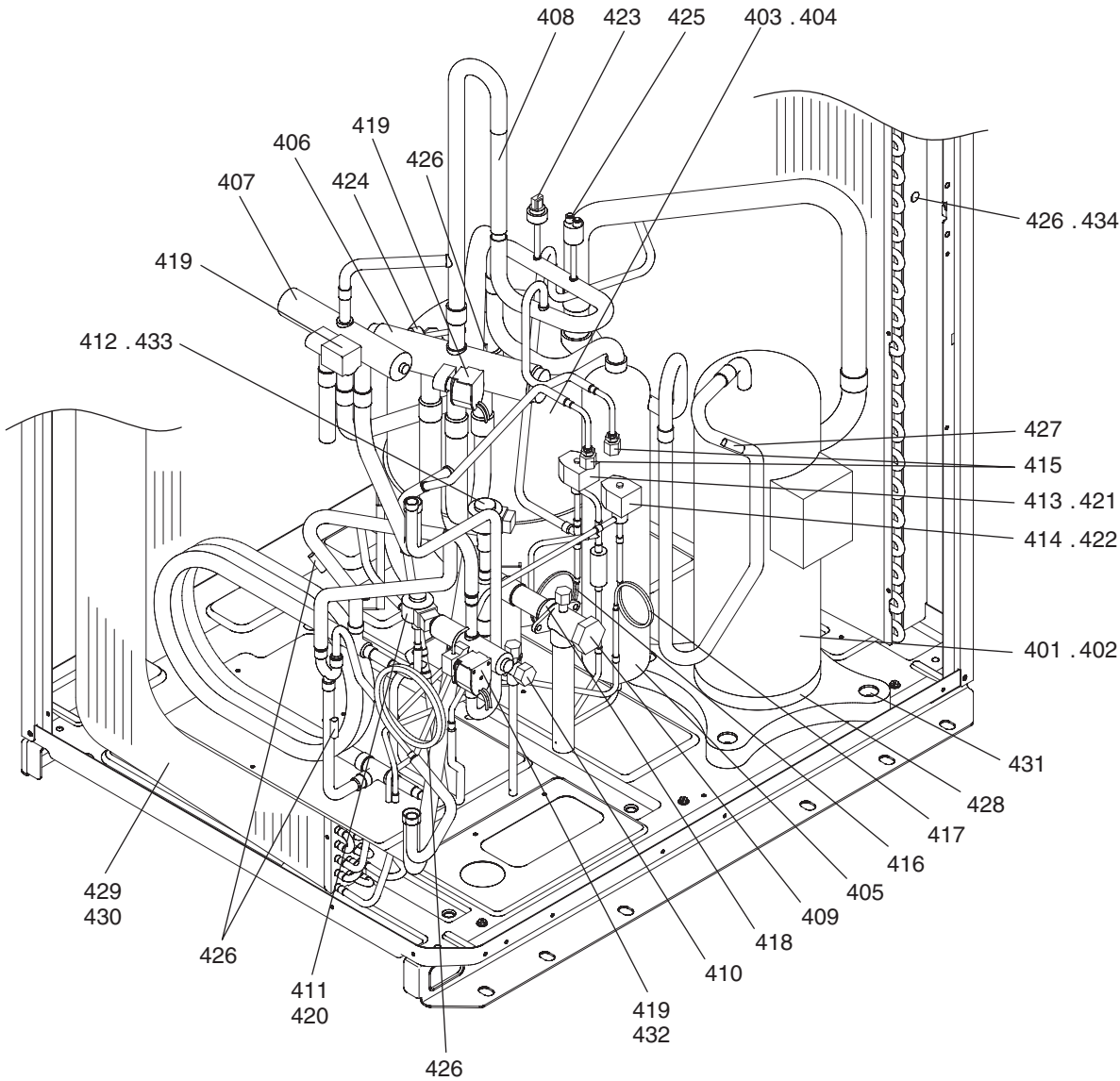
*7 To ensure proper operation, when problems arise with any parts in the contactor box assy, replace the entire contactor box assy (parts No.349,350,351,or 352), not just individual parts.

No.	Part No.	Part Name	Spec.	PUHY-P120TJMU-A	PUHY-P120TJMU-A-BS	PUHY-P144TJMU-A	PUHY-P144TJMU-A-BS	PUHY-P120YJMU-A	PUHY-P120YJMU-A-BS	Dwg. No.	Notes for the models	Revision info.
301	R61 009 626	Pillar LF	XL	1		1		1		KB02A011G09		
302	R61 010 626	Pillar LF	XL BS		1		1		1	KB02A011G10		
303	R11 014 626	Pillar RF		1		1		1		KB02A012G07		
304	R11 015 626	Pillar RF	BS		1		1		1	KB02A012G08		
305	R63 002 627	Pillar B		2		2		2		KB02A013G07		
306	R63 003 627	Pillar B	BS		2		2		2	KB02A013G08		
307	R61 013 626	Pillar assy MF		1		1		1		KD00C356G01		
308	R61 014 626	Pillar assy MF	BS		1		1		1	KD00C356G02		
309	R61 011 626	Pillar MB		1		1		1		KB02A263G01		
310	R61 012 626	Pillar MB	BS		1		1		1	KB02A263G02		
311	R63 038 162	Frame assy L		1		1		1		KD00G100G01		
312	R63 040 162	Frame assy L	BS		1		1		1	KD00G100G02		
313	R63 039 162	Frame assy R		1		1		1		KD00G101G01		
314	R63 041 162	Frame assy R	BS		1		1		1	KD00G101G02		
315	R61 046 162	Frame M		1		1		1		KB02J306H01		
316	R61 047 162	Frame M	BS		1		1		1	KB02J306G01		
317	R61 048 162	Frame F	XL	1		1		1		KB02A264H01		
318	R61 049 162	Frame FB	XL BS		1		1		1	KB02A264G06		
319	R61 042 162	Frame assy B	XL	1		1		1		KD00C265G05		
320	R61 043 162	Frame assy B	XL BS		1		1		1	KD00C265G06		
321	R61 003 499	Plate HEX assy	XL	1		1		1		KB00T714G01		
322	R61 004 499	Plate HEX assy	XL BS		1		1		1	KB00T714G02		
323	R63 013 111	Frame assy MU		1		1		1		KB00C887G01		
324	R63 014 162	Frame assy MU	BS		1		1		1	KB00C887G07		
325	R63 016 111	Frame assy MB		1		1		1		KB00L774G01		
326	R63 015 162	Frame assy MB	BS		1		1		1	KB00L774G07		
327	R61 050 162	Frame MR	XL	1		1		1		KB02J307H01		
328	R61 051 162	Frame MR	XL BS		1		1		1	KB02J307G01		
329	R61 004 118	Fan guard		2	2	2	2	2	2	KB25A241H04		Chg.
330	R61 090 690	Piping cover	THMU	1		1		1		KB02L911G07		
331	R61 091 690	Piping cover	THMU BS		1		1		1	KB02L911G10		Chg.
332	R61 050 651	Panel FU		2		2		2		KB02B379H02		
333	R63 4H8 651	Panel FU	BS		2		2		2	KB02B379G04		
334	R61 157 651	Panel FBL	XL	1		1		1		KB02J308H02		
335	R61 158 651	Panel FBL	XL BS		1		1		1	KB02J308G04		
336	R63 159 651	Panel FBR	XL	1		1		1		KB02J309H03		
337	R61 160 651	Panel FBR	XL BS		1		1		1	KB02J309G04		
338	R63 004 611	Fin guard B		2	2	2	2	2	2	KB07T208G01		
339	R61 007 611	Fin guard LR		2	2	2	2	2	2	KB07C043G04		Chg.
340	R63 4H6 140	Base fan		4		4		4		KB02D050H01		
341	R63 4H7 140	Base fan	BS		4		4		4	KB02D050G05		
342	R61 120 220	Motor	EEOK-IOTV 180V	2	2	2	2			P780169X01		
343	R61 121 220	Motor	EEOK-IOTV 414V					2	2	P780168X01		
344	R61 001 300	Fan		2	2	2	2	2	2	KB25A009H05		Chg.
345	R63 4H6 122	Box nut	M12 CH	2	2	2	2	2	2	P552000X01		

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No.	Part No.	Part Name	Spec.	PUHY-P144YJMU-A	PUHY-P144YJMU-A-BS					Dwg. No.	Notes for the models	Revision info.
301	R61 009 626	Pillar LF	XL	1						KB02A011G09		
302	R61 010 626	Pillar LF	XL BS	1						KB02A011G10		
303	R11 014 626	Pillar RF		1						KB02A012G07		
304	R11 015 626	Pillar RF	BS	1						KB02A012G08		
305	R63 002 627	Pillar B		2						KB02A013G07		
306	R63 003 627	Pillar B	BS	2						KB02A013G08		
307	R61 013 626	Pillar assy MF		1						KD00C356G01		
308	R61 014 626	Pillar assy MF	BS	1						KD00C356G02		
309	R61 011 626	Pillar MB		1						KB02A263G01		
310	R61 012 626	Pillar MB	BS	1						KB02A263G02		
311	R63 038 162	Frame assy L		1						KD00G100G01		
312	R63 040 162	Frame assy L	BS	1						KD00G100G02		
313	R63 039 162	Frame assy R		1						KD00G101G01		
314	R63 041 162	Frame assy R	BS	1						KD00G101G02		
315	R61 046 162	Frame M		1						KB02J306H01		
316	R61 047 162	Frame M	BS	1						KB02J306G01		
317	R61 048 162	Frame F	XL	1						KB02A264H01		
318	R61 049 162	Frame FB	XL BS	1						KB02A264G06		
319	R61 042 162	Frame assy B	XL	1						KD00C265G05		
320	R61 043 162	Frame assy B	XL BS	1						KD00C265G06		
321	R61 003 499	Plate HEX assy	XL	1						KB00T714G01		
322	R61 004 499	Plate HEX assy	XL BS	1						KB00T714G02		
323	R63 013 111	Frame assy MU		1						KB00C887G01		
324	R63 014 162	Frame assy MU	BS	1						KB00C887G07		
325	R63 016 111	Frame assy MB		1						KB00L774G01		
326	R63 015 162	Frame assy MB	BS	1						KB00L774G07		
327	R61 050 162	Frame MR	XL	1						KB02J307H01		
328	R61 051 162	Frame MR	XL BS	1						KB02J307G01		
329	R61 004 118	Fan guard		2	2					KB25A241H04		Chg.
330	R61 090 690	Piping cover	THMU	1						KB02L911G07		
331	R61 091 690	Piping cover	THMU BS	1						KB02L911G10		Chg.
332	R61 050 651	Panel FU		2						KB02B379H02		
333	R63 4H8 651	Panel FU	BS	2						KB02B379G04		
334	R61 157 651	Panel FBL	XL	1						KB02J308H02		
335	R61 158 651	Panel FBL	XL BS	1						KB02J308G04		
336	R63 159 651	Panel FBR	XL	1						KB02J309H03		
337	R61 160 651	Panel FBR	XL BS	1						KB02J309G04		
338	R63 004 611	Fin guard B		2	2					KB07T208G01		
339	R61 007 611	Fin guard LR		2	2					KB07C043G04		Chg.
340	R63 4H6 140	Base fan		4						KB02D050H01		
341	R63 4H7 140	Base fan	BS	4						KB02D050G05		
342	R61 120 220	Motor	EEOK-IOTV 180V							P780169X01		
343	R61 121 220	Motor	EEOK-IOTV 414V	2	2					P780168X01		
344	R61 001 300	Fan		2	2					KB25A009H05		Chg.
345	R63 4H6 122	Box nut	M12 CH	2	2					P552000X01		

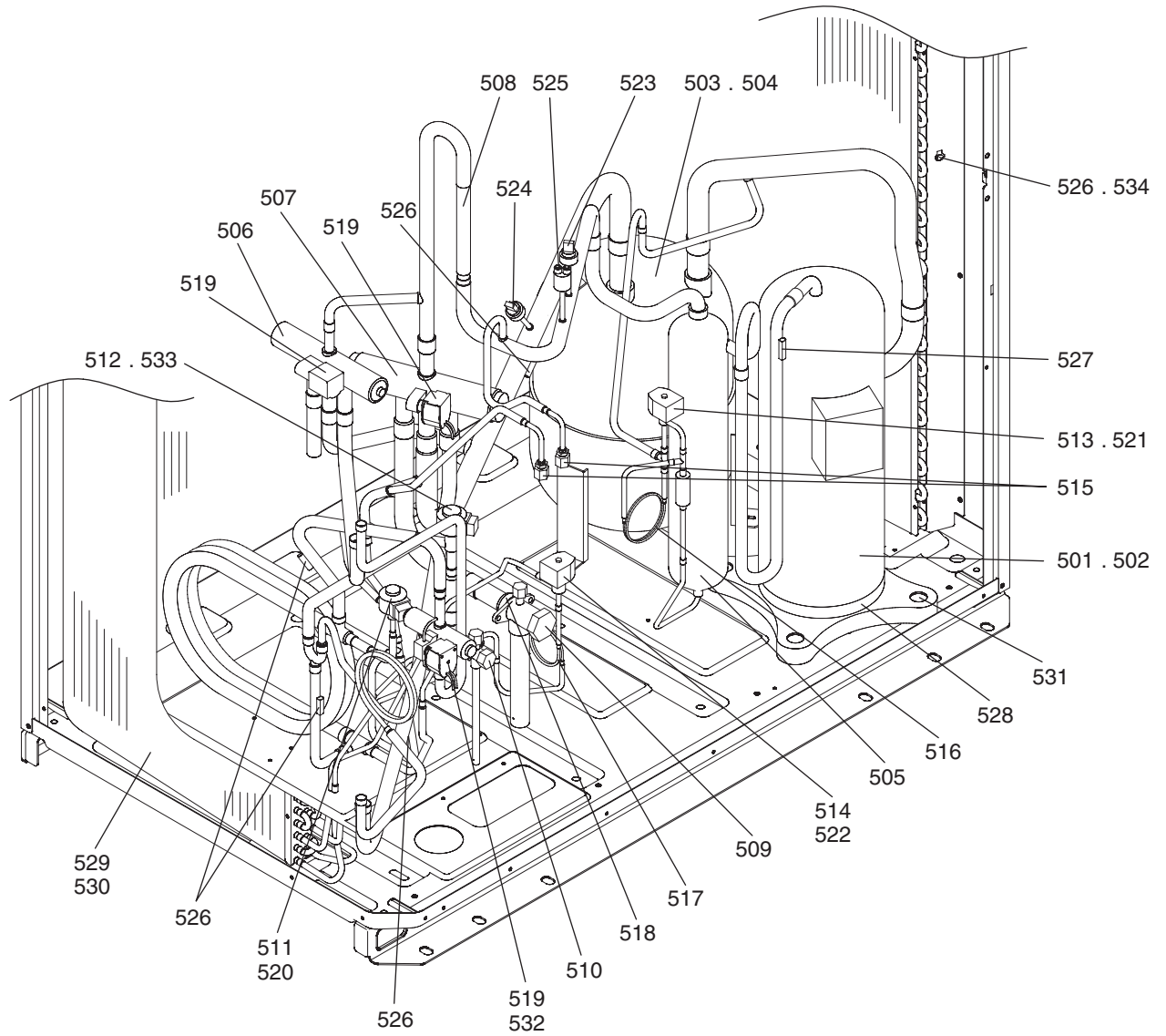
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PUHY-P72TJMU-A(-BS)
PUHY-P72YJMU-A(-BS)

FUNCTIONAL PARTS (1)

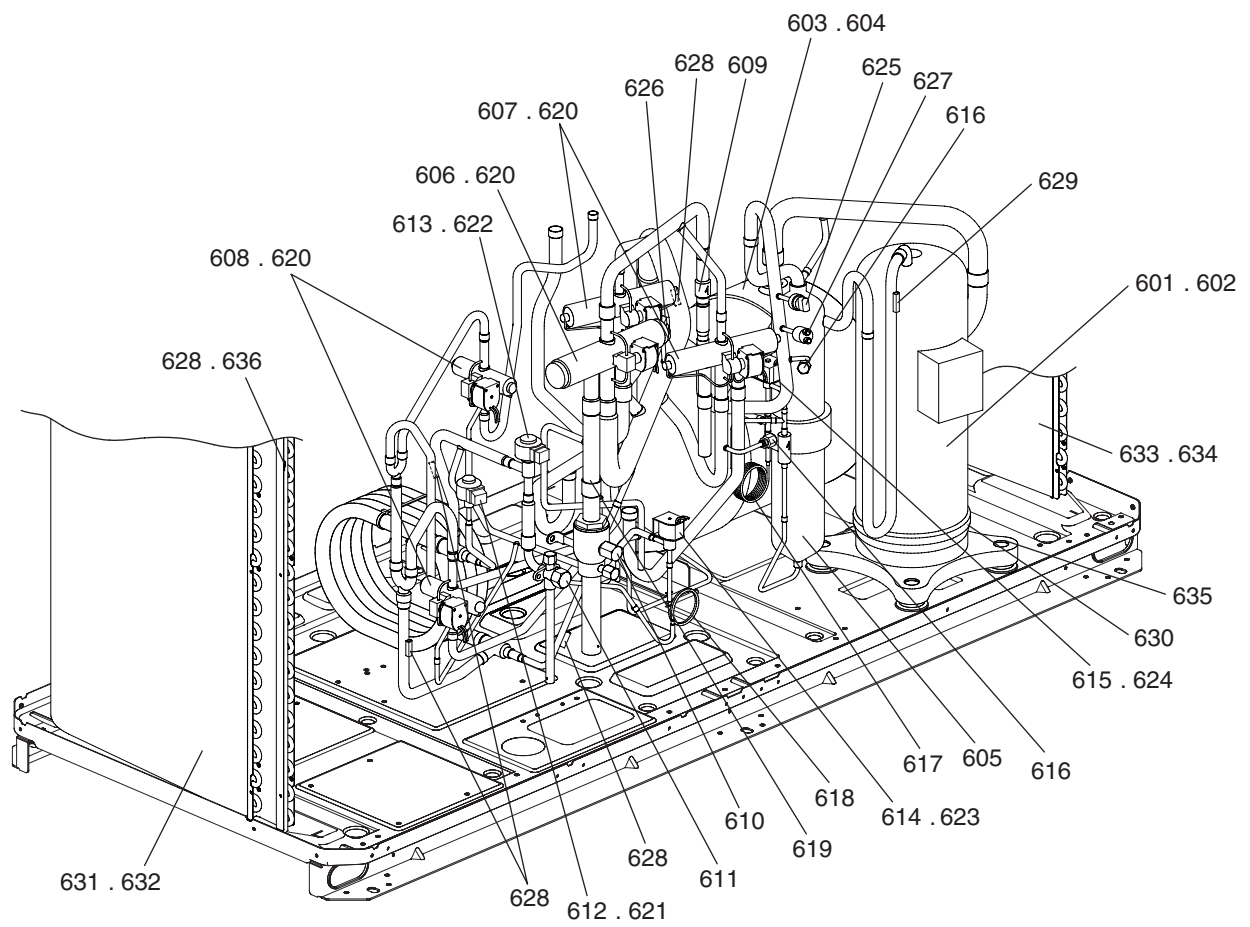
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PUHY-P96TJMU-A(-BS)
PUHY-P96YJMU-A(-BS)

FUNCTIONAL PARTS (2)

[illegible]



PUHY-P120,P144TJMU-A(-BS)
PUHY-P120,P144YJMU-A(-BS)

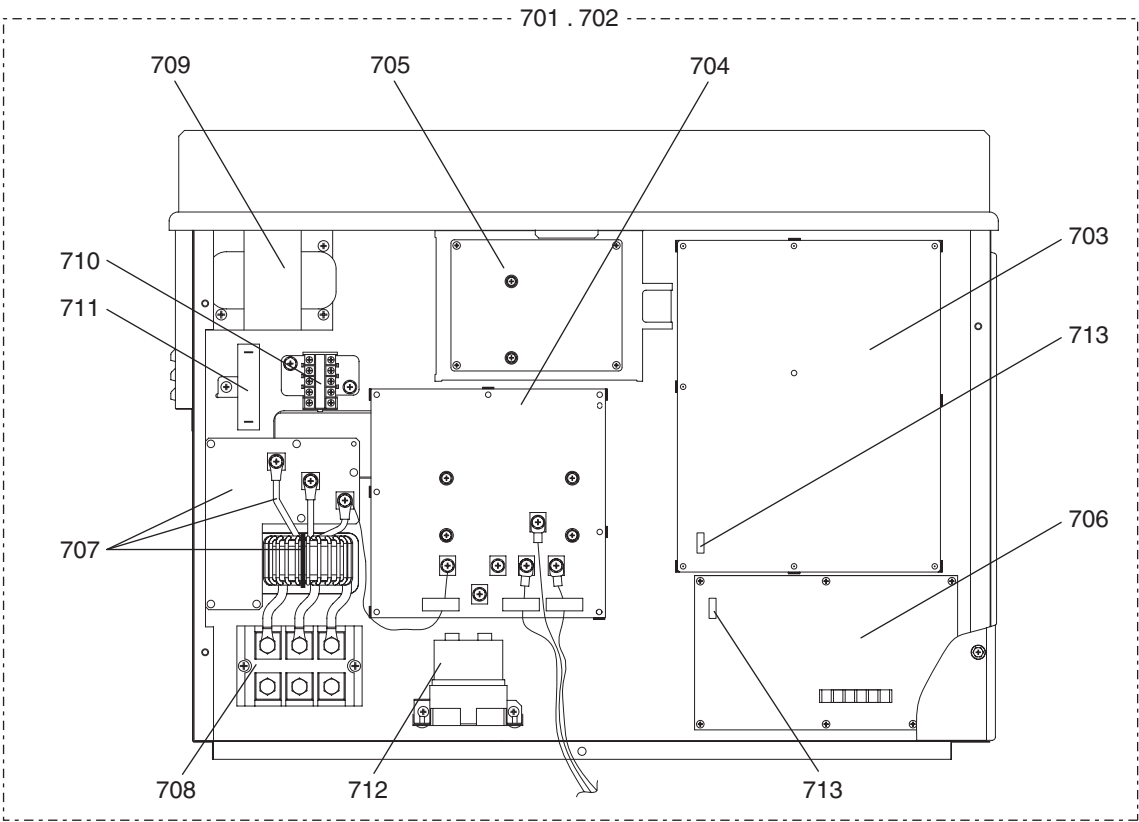
FUNCTIONAL PARTS (3)

No.	Part No.	Part Name	Spec.	PUHY-P120TJ3ML-A	PUHY-P120TJ3ML-A-BS	PUHY-P144TJ3ML-A	PUHY-P144TJ3ML-A-BS	PUHY-P120V3ML-A	PUHY-P120V3ML-A-BS	Dwg. No.	Notes for the models	Revision info.
601	R69 069 478	Scroll compressor	HNB78FC-U	1	1	1	1			EP10109B09		
602	R69 193 478	Scroll compressor	HNB78FC-YE					1	1	EP10109B08		Chg.
603	R61 055 484	Accumulator assy		1		1		1		KB54B479G09		
604	R61 056 484	Accumulator assy	BS		1		1		1	KB54B479G10		
605	R61 021 487	Oil separator assy		1	1	1	1	1	1	KD00C084G03		
606	R63 Y05 154	Four way valve	STF-0731G	1	1	1	1	1	1	P633119X01	<21S4a>	
607	R63 R55 154	Four way valve	STF-0421G	2	2	2	2	2	2	P633118X01	<21S4b,c>	
608	R61 005 421	Two way valve	MHV-L1104S	2	2	2	2	2	2	P633136X01	<SV5b,5c>	
609	R63 R43 418	Check valve	YCV11-007	1	1	1	1	1	1	P639165X01	<CV>	Chg.
610	R61 032 410	Ball valve	SBV-JA10YGME-3	1	1	1	1	1	1	KJ00S007G01	<BV1>	Chg.
611	R61 004 540	Valve	VSAMH4SSCM-LA1	1	1	1	1	1	1	P636345X01	<BV2>	
612	R63 4H6 401	Linear expansion valve	CAM-B35YGMD-3	1	1	1	1	1	1	P632444X01	<LEV1>	
613	R61 107 401	Linear expansion valve	PAM-BBOYGMD-2	1	1	1	1	1	1	KR50C486H01	<LEV2>	Chg.
614	R63 Y07 232	Solenoid valve	ATS-B7SMD-1	1	1	1	1	1	1	P631291X01	<SV9>	
615	R63 P90 232	Solenoid valve	VPV-152DQ5	1	1	1	1	1	1	P631277X01	<SV1a>	
616	R63 R34 413	Check joint L		2	2	2	2	2	2	P666004X02	<(HP)CJ1,(LP)CJ2>	
617	R63 R55 425	Capillary tube assy		1	1	1	1	1	1	W905191G02	<CP1>	
618	R61 003 425	Capillary tube assy		1	1	1	1	1	1	KB49F761G01	<CP2>	
619	R61 022 454	Strainer	25.4D	1	1	1	1	1	1	KJ00P967G01	<ST1>	Chg.
620	R61 Y21 243	Solenoid coil	STF-01AQ505UA1	5	5	5	5	5	5	P472028X01	<21S4a,b,c,SV5b,5c>	
621	R63 011 401	Solenoid coil	CAM-MD12MD-123	1	1	1	1	1	1	P472059X02	<LEV1>	
622	R61 092 243	Solenoid coil	PAM-MD12MD-3	1	1	1	1	1	1	P472061X02	<LEV2>	Chg.
623	R61 076 243	Solenoid coil	A20-1B02B-1	1	1	1	1	1	1	P472123X01	<SV9>	Chg.
624	R61 011 243	Solenoid coil	VPV-MOAQ540UA1	1	1	1	1	1	1	P472047X01	<SV1a>	
625	R61 129 288	Pressure sensor	HP D173	1	1	1	1	1	1	KB00F899G12	<63HS1>	Chg.
626	R61 130 288	Pressure sensor	LP D173	1	1	1	1	1	1	KB00F899G13	<63LS>	Chg.
627	R61 056 208	Pressure switch	ACB-1UB28W	1	1	1	1	1	1	P426320X02	<63H1>	Chg.
628	R61 060 200	Thermistor		5	5	5	5	5	5	P418065X01	<TH2,3,5-7>	
629	R63 911 202	Thermistor		1	1	1	1	1	1	P425416X02	<TH4>	
630	R63 Y07 237	Belt heater	240V 45W	1	1	1	1	1	1	P493781X02	<CH11>	
631	R61 407 480	Heat exchanger assy	2L L	1		1		1		KD01C170G01		
632	R61 408 480	Heat exchanger assy	2L L BS		1		1		1	KD01C170G02		
633	R61 409 480	Heat exchanger assy	2L R	1		1		1		KD01C171G01		
634	R61 410 480	Heat exchanger assy	2L R BS		1		1		1	KD01C171G02		
635	R63 852 860	Rubber mount	For compressor	4	4	4	4	4	4	W897574H01		
636	R61 001 310	Sensor holder		1	1	1	1	1	1	KB25B471H04		Chg.

PUHY-P120,P144TJMU-A(-BS)
PUHY-P120,P144YJMU-A(-BS)

FUNCTIONAL PARTS (3)

[illegible]



[illegible]

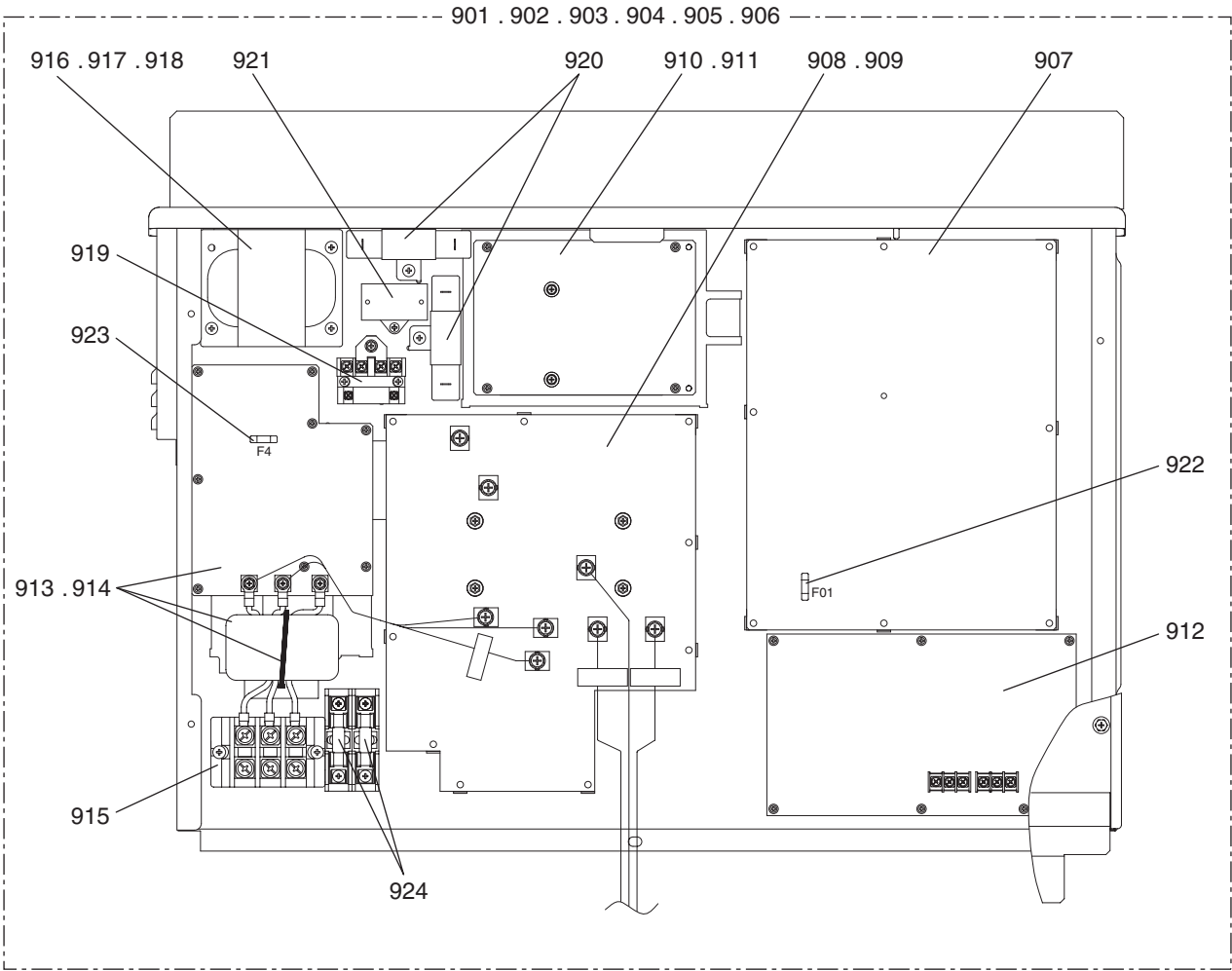
CONTROL BOX PARTS (2)



PUHY-P96TJMU-A(-BS)
PUHY-P120TJMU-A(-BS)
PUHY-P144TJMU-A(-BS)

CONTROL BOX PARTS (2)

[illegible]



CONTROL BOX PARTS (3)

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CONTROL BOX PARTS (3)

23

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